# 83354 Butane/Propane Extraction Pumps

Positive-Displacement Piston Pumps

## Model 83354

Model 83354 positive-displacement piston pumps are safe, proven, reliable, and energy saving butane / propane extraction pumps. The pumps offer a totally variable cycling speed to enable flow from zero up to the maximum (lbs/min). No need for unloaders or bypass valves, simply add gauges and hoses to suit your application.

#### **Applications**

Designed for extraction of essential botanical oils

#### **Features and Benefits**

- Safe for handling propane and butane (Vent port must be connected to an exhaust line that vents leaked gas outdoors)
- Viton and PTFE seals
- Stainless steel and aluminum wetted components
- High butane transfer rates
- No electrical components
- Stall against load start against load or run dry
- Requires compressed air to drive the pump approximately 10 CFM at 1-100 psi (7 bar) to run the pump at maximum speed (about 60 cycles per minute)
- Clean No lubrication required in the gas section Nothing is added to the gas



- Single stage
- Ratio: 4:1
- Displacement: 20 cubic inches
- Maximum pressure: 1,250 psi
- Ideal when inlet pressures are 25 to 50 psi (1.7 to 3.4 bar) and outlet pressures are 125 to 150 psi (8.6 to 10.3 bar)
- Pump will transfer approximately ½ lb/min with an inlet pressure of 50 psi (3.4 bar) and an outlet pressure of 150 psi (10.3 bar) at maximum speed
- Will draw pressure down to 15 psi (1 bar) with an outlet pressure of 150 psi (10.3 bar)

### Operation

Proper operation of the Haskel Model 83354 pumps will require the following additional equipment:

- Compressed air source capable of providing approximately 10 CFM of air at 90 psi (6.2 bar) or higher (Compressor must be located in an area away from the LPG gasses)
- Compressed air filter filtering to 40 microns or better
- Drive air pressure regulator -Normally set between 25-40 psi
- Drive air speed control valve such as a gate valve or a globe valve (not a ball valve)





